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In Introduction to Aerospace Materials, 2012. 6.4.1 Investment casting. Investment casting is generally used for making complex-shaped components that require tighter tolerances, thinner walls and better surface finish than can be obtained with sand casting. The distinguishing feature of investment casting is the way the mould is made. A pattern of the part is made with wax, which is then ...

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J. Zhao, in Advances in Ceramic Matrix Composites, 2014 22.5.4 Machining of high-temperature alloys. Nickel-based superalloys (i.e. Inconel 718, Incoloy 901 and Waspaloy) have been widely employed in the aerospace industry, in particular for the sections of gas turbine engines exposed to great heat. However, they are classified as difficult-to-cut materials due to their high strength, tendency ...

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